

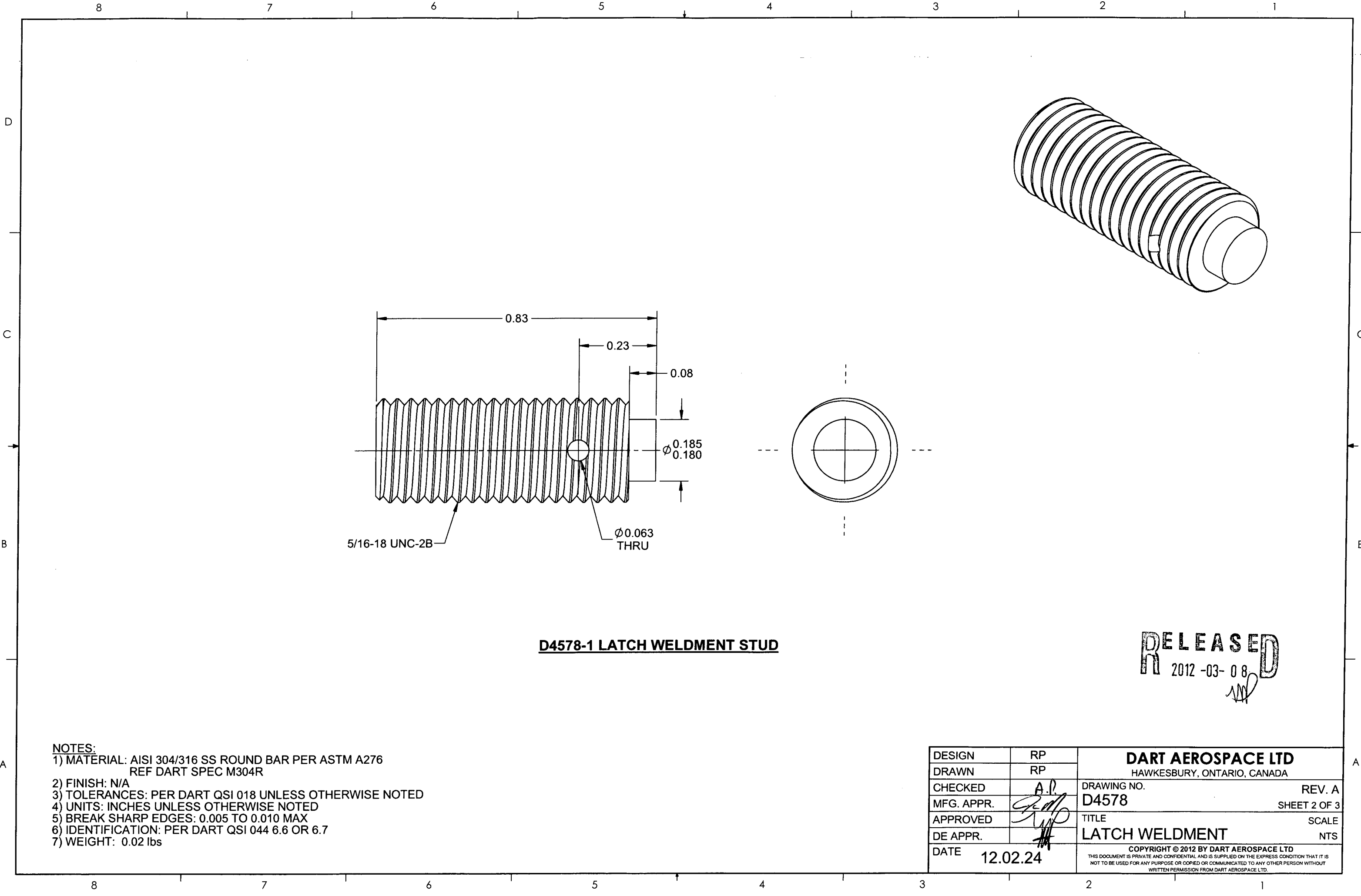
# **D4578-041 LATCH WELDMENT**

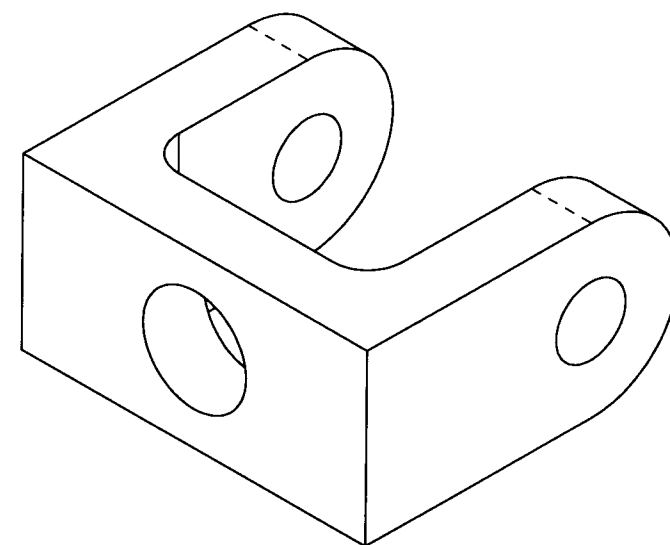
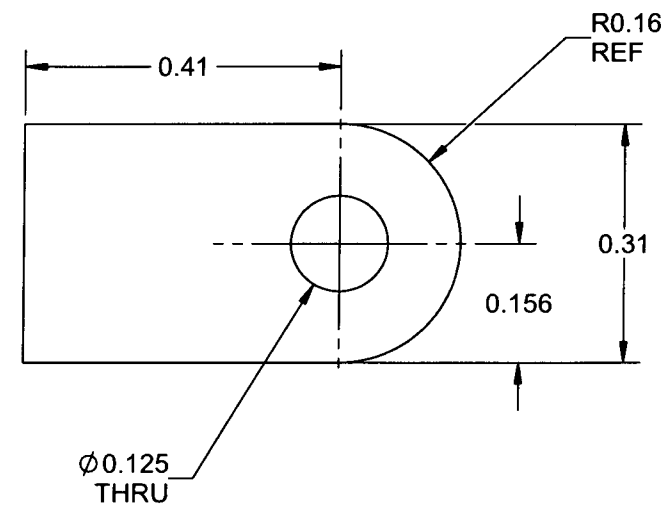
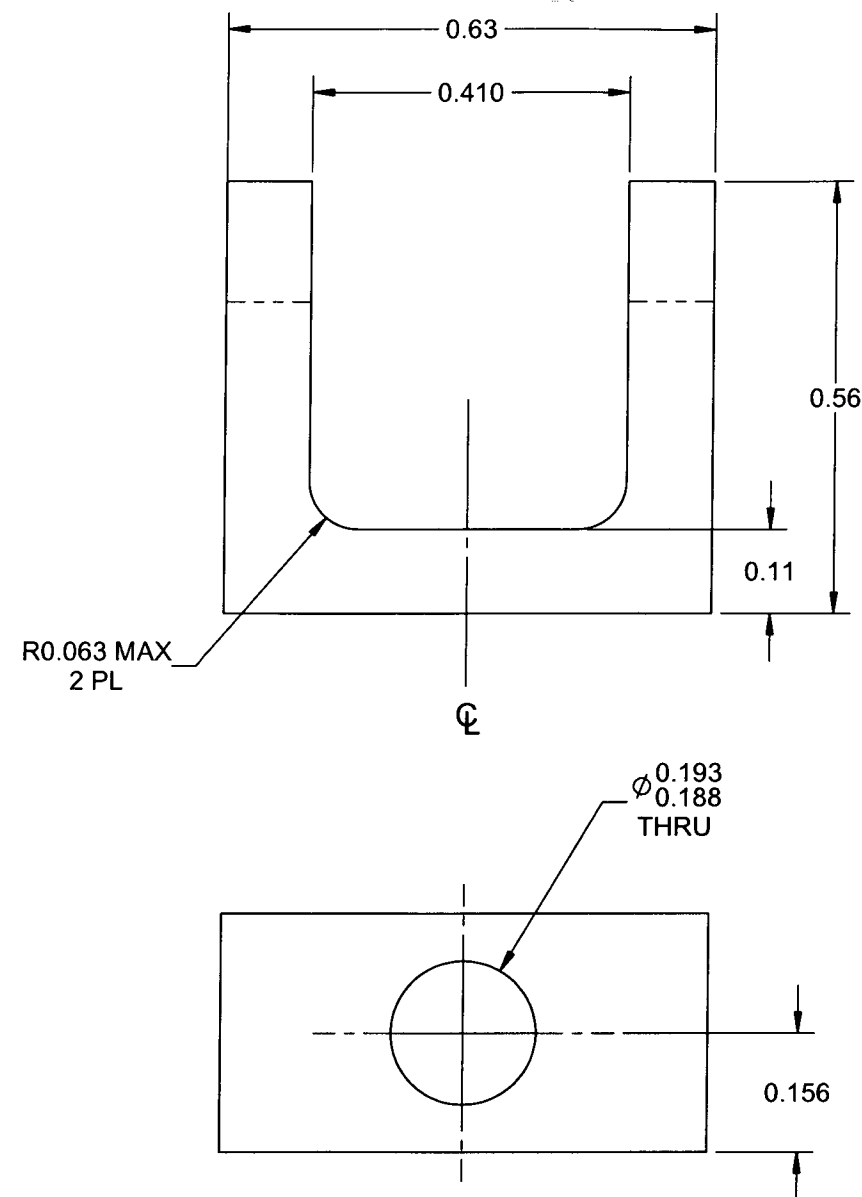
**RELEASED**  
2012-03-08

## **NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
- 7) WEIGHT: 0.03 lbs
- 8) ORIENT HOLE IN THREADED STUD AS SHOWN
- 9) WELD PER DART QSI 004

|            |             |   |              |
|------------|-------------|---|--------------|
| A          | NEW ISSUE   | RP  | 12.02.24     |
| REV.       | DESCRIPTION | BY  | DATE         |
| DESIGN     | RP          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |              |
| DRAWN      | RP          |   |              |
| CHECKED    | A.P.        | DRAWING NO.   | REV. A       |
| MFG. APPR. |             | D4578   | SHEET 1 OF 3 |
| APPROVED   |             | TITLE   | SCALE        |
| DE APPR.   |             | LATCH WELDMENT  | NTS          |
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# **D4578-3 LATCH WELDMENT BRACKET**

**RELEASED**  
2012-03-08  
*WJD*

## **NOTES:**

- 1) MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 PLATE  
PER ASTM A276 OR ASTM A240  
REF DART SPEC M304B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
- 7) WEIGHT: 0.01 lbs

|            |                    |  |              |
|------------|--------------------|--|--------------|
| DESIGN     | RP                 | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      | RP                 |  |              |
| CHECKED    | <i>A.P.</i>        | DRAWING NO.<br><b>D4578</b>  | REV. A       |
| MFG. APPR. | <i>[Signature]</i> | SHEET 3 OF 3   |              |
| APPROVED   | <i>[Signature]</i> | TITLE<br><b>LATCH WELDMENT</b>   | SCALE<br>NTS |
| DE APPR.   | <i>[Signature]</i> | <small>COPYRIGHT © 2012 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |
| DATE       | <b>12.02.24</b>    |  |              |